

# Installation Instructions

## K3320S

### 04-08 Ford F150 3" Stainless Single

Tools needed: standard and metric deep socket set, hacksaw or sawzall, aerosol lubricant.  
(If your vehicle is equipped with a catalytic converter and diesel particulate filter it is unlawful to remove.)  
(Check local laws concerning exhaust modifications)



#### Removal of Original System

**We suggest that a trained professional remove and install your exhaust.**

- 1) Start under the vehicle behind the stock converters. Remove the clamp holding the exhaust behind the converter.
- 2) Cut the exhaust behind the muffler.
- 3) Spray the stock hangers with aerosol lube and pry system from the rubber mounts, starting with the intermediate pipe and stock muffler section.
- 4) Next pry and remove the exhaust sections from the rubber mounts.
- 5) Leave the rubber mounts attached to the truck for re-use.

#### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) From under the truck, hang the muffler in the stock location. This will determine the placement of the rest of the system.
- 2) Hang the first section tailpipe behind the muffler, using the stock rubber mount.
- 3) Install the inlet of the first section tailpipe into the outlet of the muffler with a bare clamp.
- 4) Hang the second section tailpipe in the stock rubber mount.
- 5) Install inlet of the second section tailpipe into the outlet of the first section tailpipe with a bare clamp.
- 6) Install the adapter to the outlet of the stock converter using a bare clamp. Install the intermediate pipe on to the adapter using a bare clamp
- 7) Measure the distance between the outlet of the intermediate pipe and the inlet of the muffler, add 5" to the measurement and cut the trim pipe on the non bumped side.
- 8) Slide the trim pipe over the outlet of the intermediate pipe and into the inlet of the muffler.
- 9) Starting at the flanges, align and tighten all the pipes and clamps. Start the engine and check for leaks.