

# Installation Instructions

## K3116S

### 2009-2013 GM 3" Stainless Single

Tools needed: standard and metric deep socket set, hacksaw or sawzall, aerosol lubricant.  
(If your vehicle is equipped with a catalytic converter it is unlawful to remove.)  
(Check local laws concerning exhaust modifications)



#### Removal of Original System

**We suggest that a trained professional remove and install your exhaust.**

- 1) Start under the vehicle, behind the stock converter. Remove the clamp from the intermediate pipe (save for reuse).
- 2) Unbolt and remove the rest of the band clamps, separate the system.
- 3) Spray the stock hangers with aerosol lube and pry system from the rubber mounts, starting with the intermediate pipe and stock muffler section.
- 4) Next pry and remove the tailpipe section from the rubber mounts.
- 5) Leave the rubber mounts attached to the truck for re-use.

#### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Hang the first section tailpipe (663002) using the stock rubber mount.
- 2) Hang the second section tailpipe (663003) in the stock rubber mount.
- 3) Connect the 1st tailpipe (663002) to the 2nd tailpipe (663003) using a bare clamp (454002).
- 4) Install the intermediate pipe (663008) with the factory clamp, insert the muffler to the 1st section tailpipe (663002), measure the distance between the muffler and intermediate pipe (663008). Cut the straight pipe (420022) to fill the gap.
- 5) Starting at the front, align and tighten all the pipes and clamps. Start the engine and check for leaks.