

# Installation Instructions

## K5371S

### 2008 - 2010 Ford 6.4L F250-F350 DPF Back 5" Stainless with Down Pipe

Tools needed: standard and metric deep socket set, hacksaw or sawzall, aerosol lubricant.  
**(If your vehicle is equipped with a catalytic converter and diesel particulate filter it is unlawful to remove.)**  
**(Check local laws concerning exhaust modifications)**



#### Removal of Original System

**We suggest that a trained professional remove and install your exhaust.**

- 1) Start under the vehicle. Remove the band clamp that holds the stock system to the diesel particulate filter by loosening the bolt and gently prying the clamp loose.
- 2) Separate the system from behind the diesel particulate filter.
- 3) Spray the stock hangers with aerosol lube and pry system from the rubber mounts. Leave the rubber mounts attached to the truck for re-use.
- 4) Remove the old system by bringing the entire section forward and turning counter clockwise so that the tailpipe section will clear the rear axle. (It may be necessary to cut the stock system behind the muffler for removal.)
- 5) Remove down pipe (It may be necessary to cut the stock down pipe in half for removal.)

#### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Install down pipe first.
- 2) Attach the adapter behind the diesel particulate filter with the 3.5" clamp making sure it slides past the alignment pin and locks in place.
- 3) Hang the first section tail pipe from the stock muffler rubber mounts.
- 4) Hang the second section tailpipe from the stock rubber mount.
- 5) Install the second section tail pipe into the outlet of the first section tail pipe with a bare clamp.
- 6) Measure between the outlet of the adapter and the inlet of the first section tailpipe. Add 5" to this measurement for the slip-joints and cut the intermediate pipe to fit.
- 7) Install the intermediate pipe with weld-on hanger between the adapter and the 1<sup>st</sup> section tailpipe with a clamp at the front and the rear.
- 8) Starting at the adapter, align and tighten all the pipes and clamps. Start the engine and check for leaks.
- 9) Slide polished vented tip over the exit tailpipe and align as desired.
- 10) Make a mark on the tailpipe and then remove tip. Cut tailpipe 3-4" from mark on the exit end of tailpipe and then reinstall tip with band clamp. (Be sure to check alignment before fully tightening clamp.)