

# Installation Instructions

## K5316S

### 1994-1997.5 Ford 7.3L F250-F350 Cat Back 5"

Tools needed: 9/16" end wrench or socket, 7/16" deep socket, hacksaw or sawzall, aerosol lubricant.  
**(If your vehicle is equipped with a catalytic converter, it is unlawful to remove.)**



#### Removal of Original System

- 1) From under the truck, cut the intermediate pipe 4" behind the catalytic converter.
- 2) Cut the tail pipe just behind the muffler.
- 3) Spray the stock hanger points with aerosol lube and pry rubber mounts from the system. Leave the rubber mounts attached to the truck for re-use.
- 4) Remove the old system.

#### Installation of New Performance System

(Recommended Procedure: Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Install the 3 1/2"-5" adapter to the outlet of the catalytic converter with a clamp.
- 2) Install one 40" straight pipe into the muffler inlet using a bare clamp.
- 3) Hang the muffler in the stock location using the hanger clamp on the straight pipe and the hanger clamp on the muffler outlet.
- 4) Install the first tailpipe section into the outlet of the muffler using the hanger clamp that is already in place.
- 5) Rotate the tailpipe as needed to pass next to the shock absorber and over the rear axle.
- 6) Install the second tailpipe into the outlet of the first tailpipe with a clamp. Rotate as needed to level the outlet behind the right rear tire. Attach the hanger clamp to the second tailpipe using the rubber in the stock location.
- 7) Measure between the outlet of the adapter and the inlet of the muffler. (Add 5" to this measurement for the slip-joints.)
- 8) Remove the straight pipe and cut to fit and install the pipe between the adapter and the muffler with a clamp at each end. (Some longer trucks will use both Straight Pipes.)
- 9) Install the hanger clamp for the straight pipe in the stock rubber.
- 10) Starting at the turbo, align all pipes and tighten all clamps. Start the engine and check for leaks.