

Installation Instructions

K5244S

2004.5 – Early 2007 Dodge 5.9L 5” Cat Back Alum.

Tools needed: 9/16” end wrench or socket, hacksaw or sawzall, aerosol lubricant, 1/2” drill.

(If your vehicle is equipped with a catalytic converter, it is unlawful to remove.)



Removal of Original System

- 1) Start under the vehicle. Remove the band clamp that holds the stock system to the catalytic converter by loosening the bolt and prying the clamp loose.
- 2) Cut the original system just behind the muffler.
- 3) Spray the stock hangers with aerosol lube and pry rubber mounts from the system. Leave the rubber mounts attached to the truck for re-use.
- 4) Remove the old system.

Installation of New Performance System

(Recommended Procedure: Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Install the 4"-5" adapter to the outlet of the catalytic converter with a clamp.
- 2) Hang the muffler in the stock location using the hanger clamp (#445079) at the front, and the hanger clamp (#445080) on the joint between the muffler and the first section tailpipe.
- 3) Rotate the tailpipe as needed to pass next to the shock absorber and over the rear axle.
- 4) Install the second tailpipe (#222011) into the outlet of the first tailpipe with a clamp. Rotate as needed to level the outlet behind the right rear tire. Attach the hanger clamp (#445053) to the second tailpipe using the included hardware kit.

Reference the picture below.

- 5) Measure between the outlet of the 4"-5" adapter and the inlet of the muffler. (Add 5" to this measurement for the slip joints.)
- 6) Cut the 40" straight pipe to length and install it on the end of the adapter with a bare clamp. **(Some longer trucks will use both Straight Pipes.)**
- 7) Starting at the catalytic converter, align all pipes and tighten all clamps. Start the engine and check for leaks.

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