

# Installation Instructions

## K4382S-SS

### 2018 Ford F150 4" Stainless DPF Back Single

Tools needed: standard and metric deep socket set, hacksaw or sawzall, aerosol lubricant, tape measure.  
(If your vehicle is equipped with a catalytic converter or diesel particulate filter, it is unlawful to remove.)  
(Check local laws concerning exhaust modifications)



#### Removal of Original System

**We suggest that a trained professional remove and install your exhaust.**

- 1) Start under the vehicle behind the DPF filters. loosen the clamp holding the tail pipes on. (make sure to twist the tail pipe towards the driveline to release the tab from the slot on the filter. )
- 2) Spray the stock hangers with aerosol lube and push the exhaust system backward to remove it from the rubber hangers by the frame, the axle and the rear fender.
- 3) Now push the system forward to disengage it from its last frame mounted hanger, and bring the system up and over the axle to remove. **(Low clearance vehicles or vehicles with the longest wheelbase may require that the tailpipe be cut in order to remove without the aid of a lift.)**
- 4) Leave the rubber mounts attached to the truck for re-use.

#### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Hang the 1<sup>st</sup> section tailpipe (661042)
- 2) Insert the inlet of the 2<sup>nd</sup> section tailpipe (661023) into the outlet of the 1<sup>st</sup> section tailpipe using included clamp (BC400S409).
- 3) Hang the second section tailpipe in the stock rubber mount.
- 4) Measure the gap between the back of the DPF filter and the front of the 1st section tailpipe, add 5" to the measurement for the slip fit and cut the (661040) to that length. and install.
- 5) Starting at the filter, align and tighten all the pipes and clamps. Start the engine and check for leaks.