

# Installation Instructions

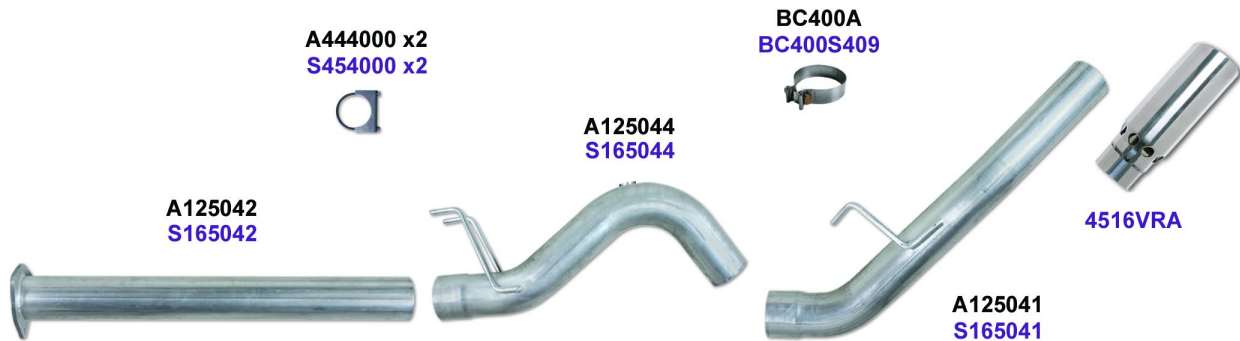
## K4378A

2015 Ford 6.7L F250/F350 4" Alum DPF Back Single

**NOT FOR SINGLE CAB LONG BOX**

Be sure all exhaust components and hardware are included in the box before starting installation. Gather all necessary tools and be sure exhaust is cool to the touch before beginning.

(Check local laws concerning exhaust modifications)



### Removal of Original System

**We suggest that a trained professional remove and install your exhaust.**

- 1) Remove the nuts on the three bolt flange located at the rear of the DPF.
- 2) Remove the sensor from the over the axle pipe (spray with a penetrating oil first before removal).
- 3) Spray the stock hangers with aerosol lube and pry the tailpipes from the rubber mounts. Leave the rubber mounts attached to the truck for re-use.
- 4) Remove the old tailpipe section by bringing the entire section forward and turning counter clockwise so that the tailpipe section will clear the rear axle. (It may be necessary to cut the stock system behind the muffler for removal.)

### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Hang the 1<sup>st</sup> section tailpipe (125044) into the rubber hangers on the truck.
- 2) Install the second section tail pipe (125041) into the outlet of the first section tail pipe with a provided clamp.
- 3) Measure between the outlet of the DPF section and the inlet of the first section tailpipe (125044). Add 3" to this measurement for the slip-joint. Cut the intermediate pipe (125042) to fit.
- 4) Install the intermediate pipe between the DPF section and the 1<sup>st</sup> section tailpipe (125044) with the provided hardware and included clamp.
- 5) Install the sensor in the over the axle pipe
- 6) Install the vented tip at your desired angle and distance.
- 7) Starting at the 1<sup>st</sup> section DPF back pipe, align and tighten all the pipes and clamps. Start the engine and check for leaks.