Installation Instructions
K4258S
2014 Dodge 2500 4" D.P.F Back Stainless

Tools needed: 15mm , 9/16" & 10mm end wrench or socket, 9/16" deep socket, hacksaw or sawzall, aerosol lubricant.

Not for crew cab short bed
(If your vehicle is equipped with a catalytic converter, it is unlawful to remove.)
(Check local laws concerning exhaust modifications)

Removal of Original System
We suggest that a trained professional remove and install your exhaust.

1) Start under the vehicle. Lower the spare tire, With an 10mm wrench or socket remove the 3 bolts and 1 nut to the spare tire shield, remove the shield. Remove the band clamp that holds the stock system to the diesel particulate filter by loosening the bolt and gently prying the clamp loose.
2) Separate the system from behind the diesel particulate filter.
3) Spray the stock hangers with aerosol lube and pry system from the rubber mounts. Leave the rubber mounts attached to the truck for re-use.
4) Remove the old system by separating the back half tail pipe from the front half, take the back half out the rear of the truck and the front half from under the truck.

Installation of New Performance System
(Do not fully tighten any clamps until the complete system is installed and aligned.)

1) Hang the first section tail pipe from the stock muffler rubber mounts.
2) Hang the second section tailpipe from the stock rubber mount using the weld on hanger.
3) Use a band clamp (#BC400A) to connect the three tailpipes, tighten only enough to hold position.
4) Measure between the outlet of the filter and the inlet of the first section tailpipe. Add 5" to this measurement for the slip-joints and cut the adapter pipe (#400026) to fit.
5) Install the adapter pipe between the filter outlet and the 1st section tailpipe with a clamp at the front and the rear (make sure that the adapter is fully seated to the location pin at the outlet).
6) Starting at the adapter, align and tighten all the pipes and clamps. reinstall the spare tire shield and hoist the spare tire back up. Start the engine and check for leaks.