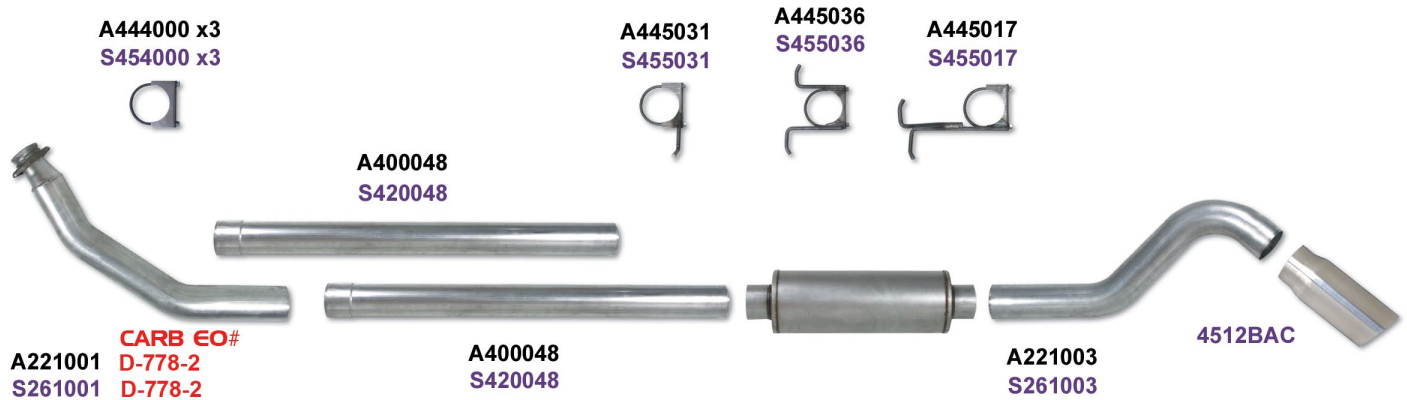


Installation Instructions

K4212S-TD

1998.5-2002 Dodge 5.9L 24V 4" SS Turn Down

Tools needed: 9/16" end wrench or socket, 7/16" deep socket, hacksaw or sawzall, aerosol lubricant, 1/2" drill.
(If your vehicle is equipped with a catalytic converter, it is unlawful to remove.)



A = Aluminized S = Stainless Steel

Removal of Original System

- 1) Start under the vehicle. Remove the two bolts that hold the stock down pipe to the cast iron elbow on the turbo. Save these bolts for re-use.
- 2) Cut the original system in two places, first next to the transmission and second, just behind the muffler.
- 3) Spray the stock hangers with aerosol lube and pry rubber mounts from the system. Leave the rubber mounts attached to the truck for re-use.
- 4) Remove the old system.

Installation of New Performance System

(Recommended Procedure: Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) From under the truck, install the down pipe (261001) with the stock bolts.
- 2) Install one straight pipe (420048) into the muffler inlet and the tailpipe section (261003) into the muffler outlet using the bare clamps (454000). **You may trim the front of the tailpipe to fit as desired in relation to the axle and the spare tire.**
- 3) Hang the muffler in the stock location using the hanger clamp (455036) on the straight pipe (420048) and the hanger clamp (455017) on the tailpipe section (261003).
- 4) Rotate the tailpipe as needed to pass next to the shock absorber and over the rear axle.
- 5) Measure between the outlet of the down pipe (261001) and the inlet of the straight pipe (420048). (Add 5" to this measurement for the slip-joints.)
- 6) Cut the next straight pipe (420048) to length. Install between the down pipe (261001) and the straight pipe (420048) already installed using a clamp (455031) at the down pipe (261001) and one on the straight pipe inlet (420048).
- 7) Starting at the turbo, align all pipes and tighten all clamps. Start the engine and check for leaks.

Rev. BCR 8-08-16