

# Installation Instructions

## K3626A

### 2018-2019 JEEP 3" Alum. Single

Tools needed: standard and metric deep socket set, aerosol lubricant.  
(If your vehicle is equipped with a catalytic converter it is unlawful to remove.)  
(Check local laws concerning exhaust modifications)



#### Removal of Original System

**We suggest that a trained professional remove and install your exhaust.**

- 1) Start under the vehicle, behind the stock converter. Remove the clamp from the intermediate pipe (save for reuse).
- 2) Unbolt and remove the rest of the band clamps, separate the system.
- 3) Spray the stock hangers with aerosol lube and pry system from the rubber mounts, starting with the intermediate pipe and stock muffler section.
- 4) Next pry and remove the tailpipe section from the rubber mounts.
- 5) Leave the rubber mounts attached to the truck for re-use.

#### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Clamp the Intermediate pipe (615017) to the back of the stock converter with the reused factory clamp.
- 2) Hang the first section tailpipe in the stock rubber mount and connect it to the intermediate pipe.
- 3) Connect the 1st tail pipe (615018) to the 2nd tailpipe (615019) using a bare clamp.
- 4) Hang the muffler/tailpipe assembly (615021) in the factory rubber mounts and connect the tail pipe to the muffler.
- 5) Starting at the front, align and tighten all the pipes and clamps. Start the engine and check for leaks.