

# Installation Instructions

## K3117A

### 2009-2013 GM 3" Alum. dual

Tools needed: standard and metric deep socket set, hacksaw or sawzall, aerosol lubricant.  
(If your vehicle is equipped with a catalytic converter it is unlawful to remove.)  
(Check local laws concerning exhaust modifications)



#### Removal of Original System

**We suggest that a trained professional remove and install your exhaust.**

- 1) Start under the vehicle behind the stock converter. Remove the clamp from the intermediate pipe (save for reuse.).
- 2) Unbolt and remove the rest of the band clamps and separate the system.
- 3) Spray the stock hangers with aerosol lube and pry system from the rubber mounts starting with the intermediate pipe and stock muffler section.
- 4) Next pry and remove the tailpipe section from the rubber mounts.
- 5) Leave the rubber mounts attached to the truck for re-use.

#### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Hang the first section tailpipe using the stock rubber mount.
- 2) Hang the second section tailpipe in the stock rubber mount.
- 3) connect the front tail pipes to the rear tail pipes using a bare clamp (make sure not to tighten too much, just snug so you can rotate the pipe for adjustment).
- 4) Install the intermediate pipe with the factory clamp and insert the muffler to the 1st section tail pipe measure the distance between the muffler and intermediate pipe and cut the straight pipe (400022) to fill the gap.
- 5) Starting at the front, align and tighten all the pipes and clamps. Start the engine and check for leaks.