

# Installation Instructions

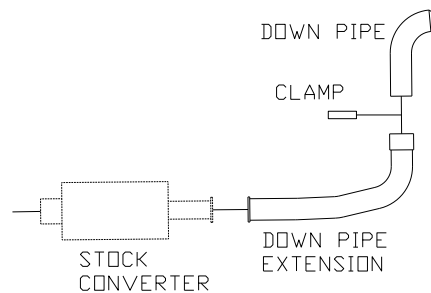
## 126004

### 2003-2006 Ford 6.0L F250-F350 Down-Pipe kit

Tools needed: 9/16" end wrench or socket, 7/16" deep socket, hacksaw or sawzall, aerosol lubricant.

**(If your vehicle is equipped with a catalytic converter, it is unlawful to remove.)**

**(Check local laws concerning exhaust modifications)**



#### **Removal of Original System**

**We suggest that a trained professional remove and install your exhaust.**

This down-pipe kit is designed to replace OE or be attached to a Performance Cat back system.

- 1) Start under the vehicle. Remove the band clamp that holds the stock system to the turbo by loosening the bolt and gently prying the clamp loose. Gently remove the clamp and save for the reinstallation.
- 2) Remove the Stock down pipe. You may need to cut the down pipe or remove the transmission mount to get enough room. Stop and think before you do either of these; a mistake at this time could be very costly.

#### **Installation of New Performance System**

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) From under the truck, install the down pipe with the stock clamp to the turbo. Tighten clamp so you still have some movement.
- 2) Install the down pipe extension with a clamp.
- 3) Attach the down pipe extension to the converter with a gasket and bolts.
- 4) Also included in the kit is an Off Road pipe if you wish to replace the converter.

If your System has a loud turbo whine; you will want to re-install your converter.