

Chevy Duramax Turbo Direct Pipe

Installation instructions for Part # 321056

This pipe is designed to fit the Chevrolet Duramax 2005 to Early 2007 with the LLY, LBZ and LMM engines and is intended for **Off Road Use Only**.

(This pipe **does not** fit the LB7 engine)

To begin the installation you must disconnect and remove your factory front pipe that attaches to the factory turbo direct pipe. Installation will be easier if you take the front pipe all the way out of the vehicle.

Then you may need to remove the transmission dip stick tube from the vehicle in order to pull the factory turbo direct pipe out. This step may not be necessary depending on your individual truck, but it does make removal of the factory pipe easier.

After removing the transmission dip stick tube and factory turbo pipe you can now install the replacement turbo direct pipe P/N # **321056**, you will need to reuse the factory V-band clamp to mount the new pipe to the turbo. The tab at the bottom of the new pipe will allow you to bolt the new pipe to the factory mounting bracket.

Once the new turbo direct pipe is installed and tight you can re-install the transmission dip stick tube, this should be done before re-connecting the front pipe onto the new turbo direct pipe. A modification will need to be made to the dip stick tube mounting bracket in order for the bracket to reach the mounting studs on the transmission originally used to attach the bracket, you will need to cut the bracket and weld in a small strip of metal to lengthen the reach of the bracket, this strip of metal is **not supplied** with this pipe.

After all procedures mentioned above are completed you can re-install the front pipe onto the new turbo direct pipe and any other attachments or brackets.

****Disclaimer****

Diamond Eye Manufacturing will not accept any responsibility for any damage that may occur to your vehicle while installing the Chevy Duramax Turbo Direct Pipe (p/n **321056**) and/or operating your vehicle with the Turbo Direct pipe installed, this product may not fit your vehicle properly.